## PATENT SPECIFICATION

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## (54) CATIONIC POLYAMINES AND COMPOSITIONS CONTAINING THEM

(71) We, L'OREAL, a French Body Corporate of 14 Rue Royale, Paris 75008, France, do hereby declare the invention for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

by the following statement:—
In our Specification No. 1416454 we have claimed and described, inter alia, cosmetic compositions suitable for application to human hair, which comprise (1) at least one filmforming cationic low molecular weight (defined therein as 1,000 to 15,000) water soluble polymer consisting essentially of recurring units of the formula:

in which A denotes a radical derived from a heterocycle possessing two secondary amino groups, two amine oxide groups or one secondary amino group and one amine oxide group, preferably the

radical, and Z denotes the radical B or B', which radicals may be identical or different and denote a straight-chain or branched-chain alkylene radical, which contains up to 7 carbon atoms in the main chain, is unsubstituted or substituted by one or more hydroxyl groups and which can optionally, contain at least one oxygen nitrogen or sulphur atom and 1 to 3 aromatic and/or heterocyclic rings, the oxygen, nitrogen and/or sulphur atoms being present in the form of ether, thioether, sulphoxide, sulphone, sulphonium, amino, alkylamino, alkenylamino, benzylamino, amine oxide, quaternary ammonium, amido imido, alcohol, ester and/or urethane groups, with

the proviso that Z may not contain more than one ether or thioether linkage, or (2) at least one quaternary ammonium salt of a polymer as defined under (1), in aqueous or aqueous-alcoholic solution.

The use of these polymers made it possible to restrict or eliminate the disadvantages resulting from the general condition of the hair or from sensitising treatments such as bleaching, permanent waving or dyeing.

In our Application No. 32285/75 (Serial No. 1,510,488) we have claimed and described *inter alia*, a composition suitable for application to human hair, which comprises

(1) at least one low molecular weight (as hereinafter defined) cationic film-forming polymer with recurring units of the formula

wherein A denotes

and Z1 denotes the radical B1 or B'1 which radicals may be the same or different with the proviso that at least one Z1 denotes B'1; B1 denotes a straight-chain or branched-chain alkylene radical containing up to 7 carbon atoms in the main chain, and substituted by a hydroxyl group; B'1 denotes a straightchain or branched-chain alkylene radical containing up to 7 carbon atoms in the main chain and unsubstituted or substituted by one or more hydroxyl radicals and interrupted by one or more nitrogen atoms, said nitrogen atoms being substituted by an alkyl radical which is optionally interrupted by an oxygen atom and which must contain one or more hydroxyl and/or carboxyl groups; or



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(2) a quaternary ammonium salt of a poly-

mer as defifined under (1); or

(3) an oxidation product of a polymer as defined under (1), such that at least one of the tertiary amino groups in A is converted to an amine oxide group, together with an acceptable carrier or diluent. These polymers, like those mentioned above, have properties which make them particularly suitable as hair treatment and conditioning agents. In addition to the advantages of conditions, such as improving the combing out of wet hair, the gloss, the softness and the manageability of the hairstyle, the polymers have improved compatibility with surface-active agents usually employed in compositions for the treatment of hair, in particular with anionic surface-

active agents.

We have discovered, according to this invention, that cosmestic compositions for hair which contain a polymer with recurring units

of formula:

in which A denotes

and Z denotes B or B' (as defined herinabove) can be improved by using the quaternary ammonium salts of these polymers, obtained by quaternisation of, for example, up to 66%, of the basic groups to introduce an acetate group, referred to herein as "betainisation", with for example chloroacetic acid or a chloroacetate, in particular sodium chloroacetate. The yield from the reaction is generally from 60 to 100%. The degree of "betainisation" can be defined as the ratio of the number of equivalents of quaternised nitrogen to the number of equivalents of total quaternisable nitrogen, multiplied by 100. The quaternisation yield of the reaction can be defined as the ratio of the number of equivalents of nitrogen actually quaternised to the number of equivalents of quaternising agent used, multiplied by 100.

We have found that only one of the two tertiary nitrogen atoms of the unit A is easily quaternisable. Betainisation gives units corresponding to the formula

$$-A'-Z'^2-$$
 (II)

in which A' is a mixture of the groups

and Z'1 denotes B or B' or a unit obtained by betainisation of B andfor B' if these contain one or more basic nitrogen atoms, which can assume the form

We have found that the compatibility with anionic surface-active agents usually employed in such compositions is improved by quaternising the polymers in this way.

The present invention thus provides a film-forming cationic, polymer of low molecular weight (as hereinafter defined) with recurring units of the formula

$$-A'-Z'^{1}-$$
 (II) 65

in which A' denotes a mixture of radicals

Z' denotes B or B' or a unit obtained by betainisation (as hereinbefore defined) of B and/or B', if the latter contains one or more basic nitrogen atoms; and B and B', which may be identical or different, each denotes a straight-chain or branched-chain alkylene radical containing up to 7 carbon atoms in the main chain and is unsubstituted or substituted by one or more hydroxyl groups and is optionally interrupted by at least one oxygen, nitrogen or sulphur atom and 1 to 3 aromatic and/or heterocyclic rings, said oxygen, nitrogen and sulphur atoms being present in the form of ether, thioether, sulphoxide, sulphone, sul-phonium, amino, alkylamino, alkenylamino, benzylamino, amine oxide, quaternary ammonium, amido, imido, alcohol, ester and/or urethane groups; as well as compositions suitable for application to human hair comprising these polymers together with a compatible diluent or carrier.

The cationic polymers according to the present application are suitably prepared by "betainisation" (as hereinbefore defined) in aqueous solution of a polymer with recurring units of formula:

in which A denotes

and Z denotes B or B' (as defined hereinabove) such that at least some of the

radicals are converted to

radicals and, where B and/or B' contain one or more basic nitrogen atoms, at least some of the B and/or B' radicals are "betainised". Suitable methods for preparing the polymer having recurring units of formula

are disclosed in Specification No. 1,416,454. The polymers of this invention are filmforming and have a relatively "low molecular weight", which is defined herein as not exceeding 15,000 (as determined by the lowering of the vapour pressure). They are soluble in water or in an aqueous-alcoholic medium.

They are particularly effective when used on the hair which has been sensitised as a result of treatments such as bleaching, permanent waving or dyeing, but they can also be used advantageously for normal hair.

These polymers can be introduced, suit-

ably in an amount from 0.1 to 5%, preferably 0.2 to 3%, by weight of the total weight of the composition, into various cosmetic compositions such as lotions, creams or hairstyling gels, as principal constituents, or into shampoos, wave-setting compositions, permanent wave fixing agents and dye compositions, as adjuvants in the presence of other compounds such as anionic, cationic, non-ionic, amphoteric or switter-ionic surfaceactive agents, oxidising agents, synergistic agents, foam stabilisers, sequestering agents, super-fatting agents, thickeners, softeners, antiseptics, preservatives, dyestuffs, perfumes and germicides; they can be used as a mixture with other anionic, cationic, amphoteric or non-ionic polymers.

The polymers may be present in the various compositions either in salt form or in the form of free bases, depending on the pH of the compositions which is generally from 3 to 11.

The compositions of this invention are suitably in the form of aqueous, aqueous-alcoholic or alcoholic solutions, of creams, pastes, gels or powders. They can also contain an aerosol propellant and be packaged in an aerosol container.

The hair shampoo compsitions according to this invention can contain, in addition to an 55 anionic, cationic, non-ionic, amphoteric and/or

zwitter-ionic surface-active agent and one or more polymers of formula I and/or II, optionally, synergistic agents, foam stabilisers, sequestering agents, super-fatting agents, thickeners, cosmetic resins, softeners, dyestuffs, perfumes, bactericides, preservatives and any other adjuvant usually employed in such cosmetic compositions.

The compositions of this invention can also be in the form of, for example, wave-setting lotions, treatment creams, hair conditioners and anti-dandruff lotions.

The following Examples further illustrate the present invention. Parts are by weight.

EXAMPLE 1 Preparation of a betainised polymer of the

-A'-Z'1-, wherein A' denotes a mixture of radicals

$$-\sqrt{\phantom{a}} - \text{and} - \sqrt{\phantom{a}} - \sqrt{\phantom{a}} - 75$$

and Z'1 denotes B, and B denotes

$$--CH_2--CHOH--CH_2--$$
.

58.25 g (0.51 mol) of sodium monochloroacetate are added to 500 g of an aqueous solution of a polymer of the type

wherein Z denoes B, A denotes

and B denotes

solution contains 14.2% of active material, has been obtained by condensation, in aqueous solution, of 100 g of piperazine hexahydrate (0.51 mol), 47.7 g of epichlorohydrin (0.51 mol) and 20.2 g of sodium hydroxide (0.51 mol), contains 1 equivalent of quaternisable nitrogen and has a viscosity of 320 cps at 20°C. The mixture is then heated to 90°C for 5 hours. After cooling, the analyses carried out on the solution show a quaternisation yield of 83.4%. The degree of betainisation is 41.7%. The viscosity of the solution after quaternisation is 130 cps.

The degree of betainisation of 41.7% indi-

cates that 83.4% of the units A' denote

70

QΩ

100

EXAMPLE 2

may be identical or different, each denotes a

straight-chain or branched-chain alkylene radi-

cal containing up to 7 carbon atoms in the main chain and is unsubstituted or sub-46.7 g (0.4 mol) of sodium monochloro-acetate are added to 812 g of the aqueous stituted by one or more hydroxyl groups and is optionally interrupted by at least one oxysolution of a cationic polymer, containing 14.2% of active material, described in Example 1, and containing 1.6 equivalents of gen, nitrogen or sulphur atom and 1 to 3 aromatic and/or heterocyclic rings, said oxygen, nitrogen and sulphur atoms being present quaternisable nitrogen, and the mixture is heated to 90°C for 5 hours. The quaternisain the form of ether, thioether, sulphoxide, sulphone, sulphonium, amino, alkylamino, tion yield is 85%. The degree of betainisation alkenylamino, benzylamino, amine oxide, quaternary ammonium, amido, imido, alcohol, ester and/or urethane groups. is 21%. 10 In this betainised polymer, 42% of the units 60 A' denote 2. A polymer of the formula in which A denotes Application Examples EXAMPLE AI Shampoo and Z denotes B or B' as defined in claim Compounds of Example 1 2 1, whenever reacted with a chloroacetate or Sodium lauryl - ether - sulchloroacetic acid to convert at least some of polyoxyethyleneated with 2.2 mols of ethylene oxide 12 the A radicals to 20 Copra ethanolamide 0.5 g Carboxymethylcellulose 100 Water q.s.p. pH 7.3 EXAMPLE A2 25 Shampoo: Compound of Example 1 1.5 g and, where B and/or B' contain one or more Compound of formula basic nitrogen atoms, to effect betainisation or at least some of these radicals. R. CHOH—CH<sub>2</sub>O[CH<sub>3</sub>— CHOH—CH<sub>2</sub>O—]<sub>3.6</sub>—H 3. A polymer according to claim 1 which is specifically defined in Example 1 or 2. 4. A composition suitable for application to wherein R denotes C,--C12 human hair which comprises a polymer as claimed in any one of the preceding claims 30 alkyl Lauryl alcohol polyethoxylated together with a compatible diluent or carrier. with 12 mols of ethylene oxide 5. A composition according to claim 4 which Lactic acid q.s.p. pH5 is in the form of an aqueous, aqueous-alcoholic 100 Water q.s.p. 35 or alcoholic solution, a cream, paste, gel or powder. WHAT WE CLAIM IS:-6. A composition according to claim 4 or 5 which contains from 0.1% to 5% by weight 1. A film-forming, cationic, polymer of low molecular weight (as hereinbefore defined) of polymer, relative to the total weight of with recurring units of the formula the composition. 7. A composition according to claim 6, \_A'\_Z''-40 which contains 0.2 to 3% by weight of polymer relative to the total weight of the comin which A' denotes a mixture of radicals 8. A composition according to any one of claims 4 to 7 which has a pH from 3 to 11. 9. A composition according to any one of claims 4 to 8 which contains an aerosol 95 propellant. COO 10. A composition according to any one of claims 4 to 8 which is in the form of a hair Z'1 denotes B or B' or a unit obtained by betainisation (as hereinbefore defined) of B shampoo and contains an anionic, cationic, non-ionic, amphoteric and/or zwitter-ionic surface-active agent. and/or B', if the latter contain one or more 100 basic nitrogen atoms; and B and B', which

11. A composition according to any one

of claims 4 to 10 which contains at least

one thickener, opacifier, sequestring agent, super-fatting agent, softener, germicide, preservative, gum, perfume or dyestuff.

12. A composition according to claim 1 substantially as described in Example A1 or A2.

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